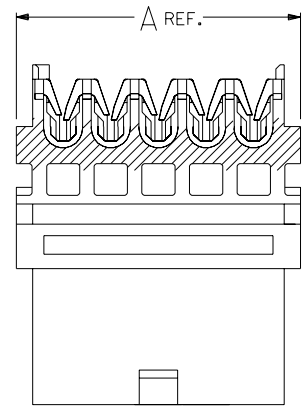


J	CKT SIZE	S T A T	ASSEMBLY ITEM NUMBER	PANEL MOUNTS	WIRE AWG	WIRE DESCRIPTION	DIMENSION A		DIMENSION B		DIMENSION C		PLATING SEE NOTE 4
							INCH	(MM)	INCH	(MM)	INCH	(MM)	
	2		71690-1001	NO	18	SOLID,FUSED STRANDED,STRANDED	0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	TIN OVERALL
	2		71690-1003	NO	20		0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	
	2		71690-1004	NO	22		0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	TIN OVERALL
	2		71690-1005	NO	24		0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	
	2		71690-1007	NO	18		0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	I5 GOLD
	2		71690-1009	NO	20		0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	
	2		71690-1010	NO	22		0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	I5 GOLD
	2		71690-1011	NO	24		0.490	(12.45)	0.378	(9.60)	0.1654	(4.20)	
	2		71690-1101	YES	18		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	TIN OVERALL
	2		71690-1103	YES	20		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	
	2		71690-1104	YES	22		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	I5 GOLD
	2		71690-1105	YES	24		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	
	2		71690-1107	YES	18		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	I5 GOLD
	2		71690-1109	YES	20		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	
	2		71690-1110	YES	22		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	TIN OVERALL
	2		71690-1111	YES	24		0.821	(20.48)	0.378	(9.60)	0.1654	(4.20)	
	3		71690-1401	NO	18		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	TIN OVERALL
	3		71690-1403	NO	20		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	
	3		71690-1404	NO	22		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	I5 GOLD
	3		71690-1405	NO	24		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	
	3		71690-1407	NO	18		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	TIN OVERALL
	3		71690-1409	NO	20		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	
	3		71690-1410	NO	22		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	I5 GOLD
	3		71690-1411	NO	24		0.655	(16.65)	0.543	(13.80)	0.3307	(8.40)	
	3		71690-1501	YES	18		0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	TIN OVERALL
	3		71690-1503	YES	20		0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	
	3		71690-1504	YES	22		0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	I5 GOLD
	3		71690-1505	YES	24		0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	
	3		71690-1507	YES	18		0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	TIN OVERALL
	3		71690-1509	YES	20		0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	
	3		71690-1510	YES	22		0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	I5 GOLD
	3		71690-1511	YES	24	SOLID,FUSED STRANDED,STRANDED	0.986	(25.05)	0.543	(13.80)	0.3307	(8.40)	

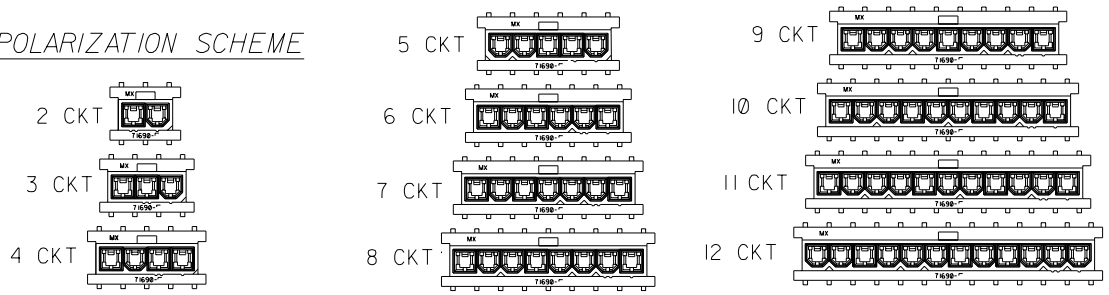
WITHOUT PANEL MOUNTS



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H	SEE SHEET I
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D	SEE SHEET I
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A	SEE SHEET I
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3	SEE SHEET I
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I	SEE SHEET I

71690

POLARIZATION SCHEME



DIMENSIONS SHOWN (METRIC) INCH		UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°	
5 PLACE	± .010	---	---
2 PLACE	± .014	± 0.25	---
1 PLACE	---	± 0.36	---
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
DRWG. BY: RWB	CHK'D. BY: SAS	FILE NAME: S71690X2	DATE: 01/28/93
APP'D. BY:	SCALE:	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	

MFG. SH. REV. LTR. REVISIONS

REVISE ONLY ON CAD SYSTEM

TITLE: MINI-FIT IDT SINGLE ROW PLUG ASSEMBLY

MOLEX INCORPORATED SHEET NO. 2 DATE 01/28/93

SEE CHART SDA-71690-****

CKT SIZE	S T A T	ASSEMBLY ITEM NUMBER	PANEL MOUNTS	WIRE AWG		DIMENSION A		DIMENSION B		DIMENSION C		PLATING SEE NOTE 4
						INCH	(MM)	INCH	(MM)	INCH	(MM)	
6		71690-2601	NO	18	SOLID, FUSED STRANDED, STRANDED	1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	TIN OVERALL
6		71690-2603	NO	20		1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2604	NO	22		1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2605	NO	24		1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2607	NO	18		1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	15 GOLD
6		71690-2609	NO	20		1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2610	NO	22		1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2611	NO	24		1.152	(29.25)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2701	YES	18		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	TIN OVERALL
6		71690-2703	YES	20		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2704	YES	22		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2705	YES	24		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2707	YES	18		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	15 GOLD
6		71690-2709	YES	20		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2710	YES	22		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	
6		71690-2711	YES	24		1.482	(37.65)	1.039	(26.40)	0.8270	(21.00)	
7		71690-3001	NO	18		1.317	(33.45)	1.205	(30.60)	0.9924	(25.20)	TIN OVERALL
7		71690-3003	NO	20		1.317	(33.45)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3004	NO	22		1.617	(33.45)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3005	NO	24		1.317	(33.45)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3007	NO	18		1.317	(33.45)	1.205	(30.60)	0.9924	(25.20)	15 GOLD
7		71690-3009	NO	20		1.317	(33.45)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3010	NO	22		1.317	(33.45)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3011	NO	24		1.317	(33.45)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3101	YES	18		1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	TIN OVERALL
7		71690-3103	YES	20		1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3104	YES	22		1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3105	YES	24		1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3107	YES	18		1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	15 GOLD
7		71690-3109	YES	20		1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3110	YES	22		1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	
7		71690-3111	YES	24	SOLID, FUSED STRANDED, STRANDED	1.648	(41.85)	1.205	(30.60)	0.9924	(25.20)	

L	SEE SHEET I
H	SEE SHEET I
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I	SEE SHEET I

DIMENSIONS SHOWN (METRIC) INCH UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°		REVISE ONLY ON CAD SYSTEM															
<table border="1"> <tr> <th>INCH</th> <th>METRIC</th> </tr> <tr> <td>5 PLACE ± .010</td> <td>---</td> </tr> <tr> <td>2 PLACE ± .014</td> <td>± 0.25</td> </tr> <tr> <td>1 PLACE ---</td> <td>± 0.36</td> </tr> </table>		INCH	METRIC	5 PLACE ± .010	---	2 PLACE ± .014	± 0.25	1 PLACE ---	± 0.36	<table border="1"> <tr> <td>FILE NAME</td> <td>SHEET NO.</td> <td>DATE</td> </tr> <tr> <td>SEE CHART</td> <td>4</td> <td>03/10/93</td> </tr> </table>		FILE NAME	SHEET NO.	DATE	SEE CHART	4	03/10/93
INCH	METRIC																
5 PLACE ± .010	---																
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1 PLACE ---	± 0.36																
FILE NAME	SHEET NO.	DATE															
SEE CHART	4	03/10/93															
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		<table border="1"> <tr> <td>MOLEX INCORPORATED</td> <td>U.S.A.</td> </tr> <tr> <td>68532</td> <td></td> </tr> </table>		MOLEX INCORPORATED	U.S.A.	68532											
MOLEX INCORPORATED	U.S.A.																
68532																	
DRWG. BY: RWB	CHK'D. BY: SAS	<table border="1"> <tr> <td>PART NO.</td> <td>DRWG. NO.</td> </tr> <tr> <td>SDA-71690-4</td> <td>SDA-71690-****</td> </tr> </table>		PART NO.	DRWG. NO.	SDA-71690-4	SDA-71690-****										
PART NO.	DRWG. NO.																
SDA-71690-4	SDA-71690-****																
APP'D. BY:	SCALE:	<table border="1"> <tr> <td>THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.</td> <td>SIZE: TC</td> </tr> </table>		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	SIZE: TC												
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	SIZE: TC																

71690



MOLEX INCORPORATED
LISLE, ILL. 60532 U.S.A.

WIRE TERMINATION SPECIFICATION

1.0 APPLICABLE DRAWINGS:

THIS SPECIFICATION APPLIES TO A-71690 AND A-71694 SERIES OF INSULATION DISPLACEMENT CONNECTORS.

2.0 SCOPE:

THIS SPECIFICATION IS DESIGNED TO INSURE THE PROPER TERMINATION AND PERFORMANCE OF THE A-71690 AND A-71694 SERIES OF INSULATION DISPLACEMENT CONNECTORS.

3.0 GENERAL:

THE .1654/(4.20) CENTER INSULATION DISPLACEMENT CONNECTOR SYSTEM IS DESIGNED TO INTERCONNECT DISCRETE WIRE AS OUTLINED IN THIS SPECIFICATION.

4.0 CONDUCTOR REQUIREMENTS:

4.1 CONDUCTOR SIZE IDENTIFICATION:

CONDUCTOR SIZE	CONDUCTOR STYLE	HOUSING ID COLOR (SEE FIG. 4)	TERMINAL ID HOLE POSITION (SEE FIG.8; SHT.5)
18 AWG	STRANDED WITH TOPCOAT,FUSED, SOLID	RED	POSITION 1
20 AWG	STRANDED WITH TOPCOAT,FUSED, SOLID	BLUE	POSITION 2
22 AWG	STRANDED WITH TOPCOAT,FUSED, SOLID	GREEN	POSITION 3
24 AWG	STRANDED WITH TOPCOAT,FUSED, SOLID	BLACK	POSITION 4

RECOMMENDED UL STYLE: 1007, 1061

4.2 INSULATION REQUIREMENTS:

INSULATION DIAMETER: .090 MAX

INSULATION HARDNESS: 85 MAX ON THE SHORE A SCALE

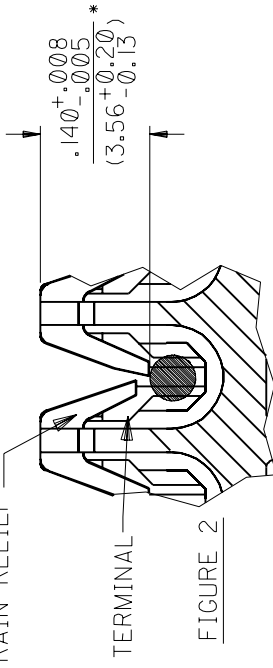
5.0 TERMINATION REQUIREMENTS:

5.1 CABLE INSERTION DEPTH:

THE CABLE SHOULD BE INSERTED TO DEPTH OF .140/(3.56)* FROM THE TOP OF THE HOUSING TO THE TOP OF THE WIRE (SEE FIGURE 2). WIRE MUST BE LOCATED BELOW THE BOTTOM OF EAGLES.

* TERMINATION DEPTH FOR THE 24 AWG WIRES IN THE FOLLOWING ASSEMBLIES TO BE .138±.005/(3.51±0.13); 71690-6008 AND 71694-2402.

STRAIN RELIEF



REV.	B	A	B	B	B
SHT.	1	2	3	4	5

FILE NAME
T71690X1

▽ = 0

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REVISE ONLY ON CAD SYSTEM

REV. B

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SHT. 1 OF 5

DRWG. NO. SMES-71690-0000

DRWG. NO. SMES-71690-0000



WIRE TERMINATION SPECIFICATION

5.2 WIRE CUT OFF

IN THE FEED-TO VERSION THE WIRE MUST BE DISPLACED IN BOTH INSULATION DISPLACEMENT SLOTS AND MUST PROTRUDE THROUGH THE SECONDARY SLOT BY $(1.52)/.060$ MIN. AS SHOWN IN FIGURE 3.

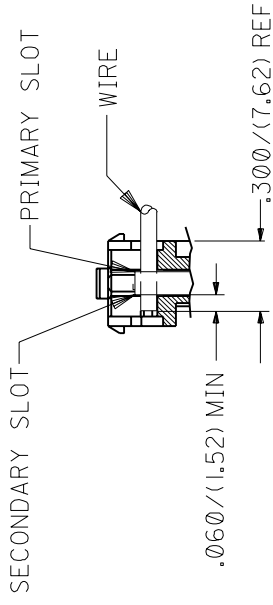


FIGURE 3

5.3 HORIZONTAL PULL OUT FORCE

THE CONNECTOR MUST MAINTAIN THE FOLLOWING MIN. PULL OUT VALUES WHEN A FORCE IS APPLIED AT A RATE OF 1 INCH PER MINUTE TO THE CABLE IN A DIRECTION PERPENDICULAR TO THE INSULATION DISPLACEMENT SECTION. AS SHOWN IN FIGURE 4. (NOTE CABLE MUST BE SLIT TO FORM INDIVIDUAL CONDUCTORS AFTER TERMINATION BUT PRIOR TO TESTING).

AWG	PULL FORCE
18 AWG	14.0 LBS. MIN.
20 AWG	TBD
22 AWG	TBD
24 AWG	8.0 LBS. MIN.

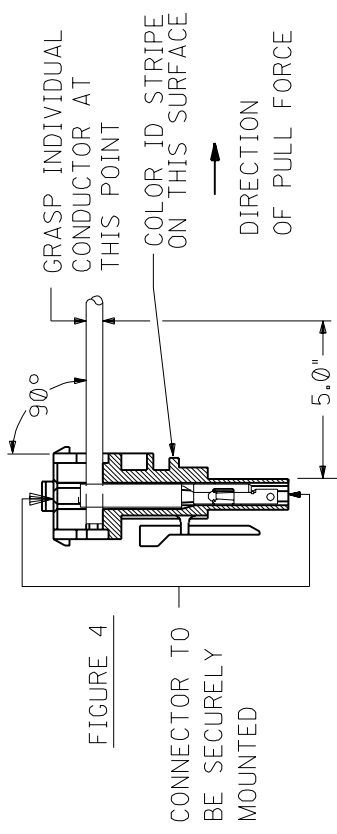


FIGURE 4

5.4 VERTICAL PULL OUT FORCE

THE CONNECTOR MUST MAINTAIN THE FOLLOWING MIN. PULL OUT VALUES WHEN A FORCE IS APPLIED AT A RATE OF 1 INCH PER MINUTE TO THE CABLE IN A DIRECTION PARALLEL TO THE INSULATION DISPLACEMENT SECTION. AS SHOWN IN FIGURE 5. (NOTE CABLE MUST BE SLIT TO FORM INDIVIDUAL CONDUCTORS AFTER TERMINATION BUT PRIOR TO TESTING).

AWG	PULL FORCE
18 AWG	5.0 LBS. MIN.
20 AWG	TBD
22 AWG	TBD
24 AWG	2.4 LBS. MIN.

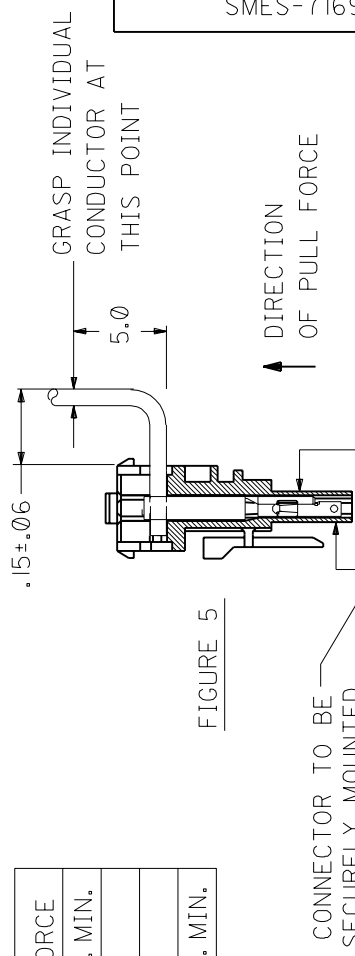


FIGURE 5

REV.

SHT.

FILE NAME
T71690X2

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REV.

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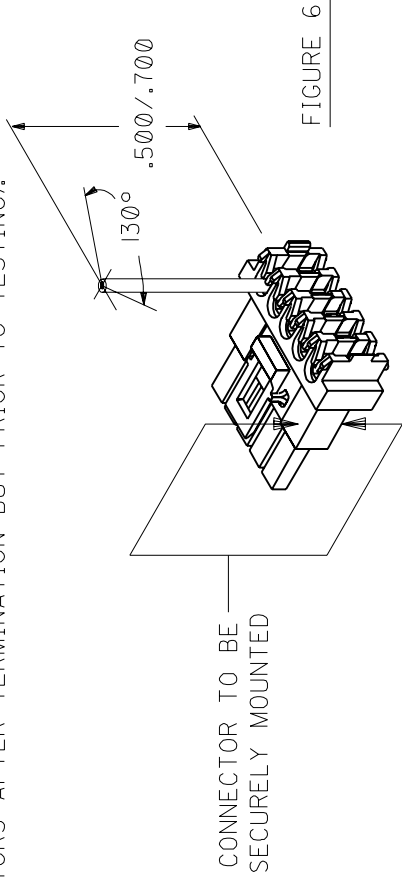


MOLEX INCORPORATED
LISLE, ILL. 60532 U.S.A.

WIRE TERMINATION SPECIFICATION

5.5 TORSIONAL RESISTANCE:

CONNECTOR MUST WITHSTAND A MAXIMUM TWIST ON A TERMINATED CABLE OF 130° WITHOUT DISTURBING THE INSULATION DISPLACEMENT INTERFACE IN THE PRIMARY OR SECONDARY SLOTS (SEE FIGURE 3) (NOTE CABLE MUST BE SLIT TO FORM INDIVIDUAL CONDUCTORS AFTER TERMINATION BUT PRIOR TO TESTING).

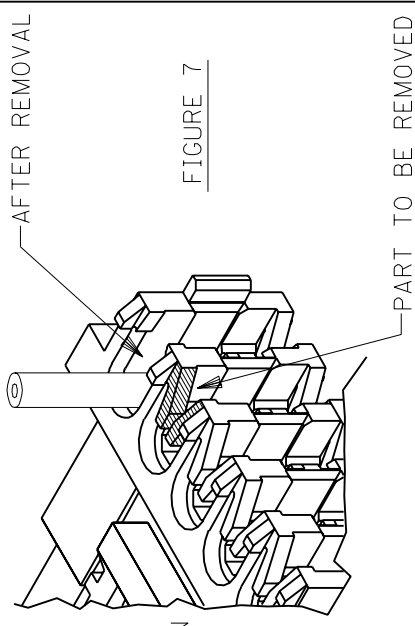


5.6 VISUAL INSPECTION:

AFTER TERMINATION, INSULATION DISPLACEMENT SECTION OF THE TERMINAL TO BE FREE OF TOOL MARKS FROM TERMINATION EQUIPMENT.

6.0 TERMINATION EVALUATION PROCEDURE:

STEP 1 - STRAIN RELIEF REMOVAL
REMOVE SHADED PORTION OF THE STRAIN RELIEF USING A RAZOR BLADE



STEP 2 - REMOVAL OF TERMINAL

INSERT THE REMOVAL TOOL (#HT60630A) INTO THE FRONT OF OF THE CONNECTOR (AROUND THE TERMINAL) TO DEPRESS LOCK TANGS. PUSH THE TERMINAL/WIRE OUT THE BACK OF THE CONNECTOR.

DRWG. NO. SMES-71690-0000

REV.

SHT.

FILE NAME
T71690X3



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= 0

REVISE ONLY ON CAD SYSTEM

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SHT.

3

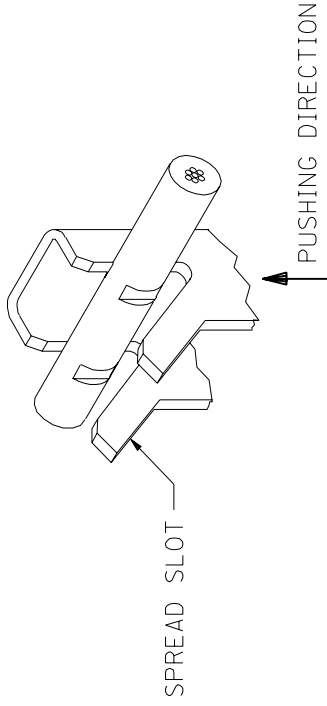
DRWG. NO. SMES-71690-0000



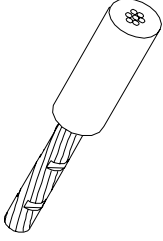
MOLEX INCORPORATED
LISLE, ILL. 60532 U.S.A.

WIRE TERMINATION SPECIFICATION

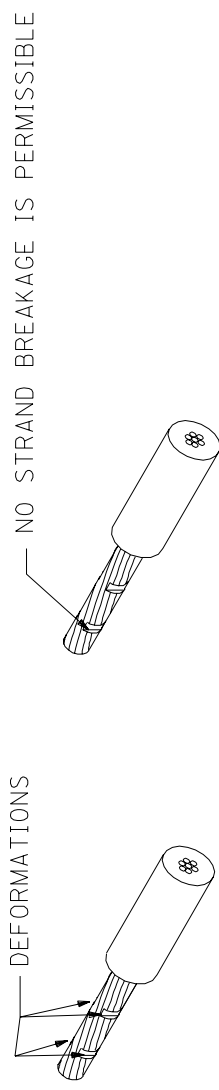
STEP 3 -CONDUCTOR REMOVAL
USING A SMALL PAIR OF PLIERS SPREAD THE I.D.T. SLOT
AND REMOVE CONDUCTOR BY PUSHING IN DIRECTION SHOWN



STEP 4 -REMOVING INSULATION
INSULATION TO BE REMOVED WITHOUT DISTURBING I.D.T. AREA



STEP 5 -CONDUCTOR INSPECTION
FOUR DEFORMATION POINTS MUST BE CLEARLY VISIBLE WHEN
USING 10X MAGNIFICATION



DRWG. NO. SMES-71690-0000

DRWG. NO. SMES-71690-0000

REV.

SHT.

FILE NAME
T71690X4

□ = 0 ▲ = 0

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REV. B

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SHT. 4



MOLEX INCORPORATED
LISLE, ILL. 60532 U.S.A.

WIRE TERMINATION SPECIFICATION

LTR.	REVISIONS
A	RELEASED PER ECR U51189 09/15/95 SAS
B	UPDATED PER ECR U70308 ELO 09/20/96

STEP 1 -REMOVAL OF TERMINAL

INSERT THE REMOVAL TOOL(*HT60630A) INTO THE FRONT OF OF THE CONNECTOR (AROUND THE TERMINAL) TO DEPRESS LOCK TANGS.
PUSH THE TERMINAL/WIRE OUT THE BACK OF THE CONNECTOR.

STEP 2 -WIRE GAGE PER CHART

ID LETTER	WIRE GAGE
D	18 AWG
C	20 AWG
B	22 AWG
A	24 AWG

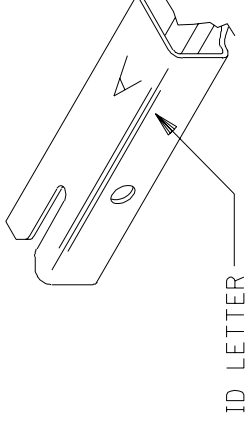


FIGURE 8

DRWG. NO. SMES-71690-0000

DRWG. NO. SMES-71690-0000

REV.

SHT.

FILE NAME
T71690X5

□ = 0 ▲ = 0

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REV. B

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SHT. 5